

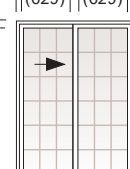
# 200 SERIES PERMA-SHIELD® GLIDING PATIO DOORS



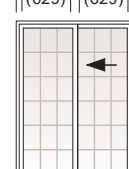
**Table of Basic Unit Sizes** Scale 1/8" = 1'-0" (1:96)

Exterior views shown. Arrow indicates direction of panel.

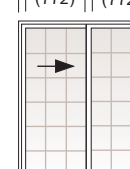
Unit Dimension	4'-11 1/4" (1505)	4'-11 1/4" (1505)	5'-10 1/2" (1791)	5'-10 1/2" (1791)
<b>Minimum Rough Opening</b>	5'-0" (1524)	5'-0" (1524)	5'-11 1/4" (1810)	5'-11 1/4" (1810)
Unobstructed Glass	24 3/4" (629)   24 3/4" (629)	24 3/4" (629)   24 3/4" (629)	30 3/8" (772)   30 3/8" (772)	30 3/8" (772)   30 3/8" (772)




**PS5068L \***



**PS5068R \***



**PS51168L \***



**PS51168R \***

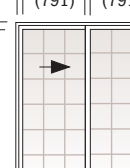
6'-7 1/2" (2019)  
6'-8" (2032)  
71" (1803)

1/8" increments (width)  
1/8" increments (height)

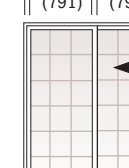
Custom sizes available in 1/8" increments between the smallest and largest standard patio door sizes. Some restrictions apply. Contact your Andersen supplier for availability.

Size tables show the number of lights for 6'-8" doors with the Colonial grille pattern.

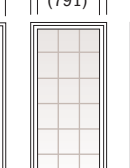
Unit Dimension	6'-0" (1829)	6'-0" (1829)	3'-2 3/8" (975)	8'-0" (2438)	8'-0" (2438)	4'-2 3/8" (1280)
<b>Minimum Rough Opening</b>	6'-0 3/4" (1848)	6'-0 3/4" (1848)	3'-3 1/8" (994)	8'-0 3/4" (2457)	8'-0 3/4" (2457)	4'-3 1/8" (1299)
Unobstructed Glass	31 1/8" (791)   31 1/8" (791)	31 1/8" (791)   31 1/8" (791)	31 1/8" (791)	43 1/8" (1095)   43 1/8" (1095)	43 1/8" (1095)   43 1/8" (1095)	43 1/8" (1095)



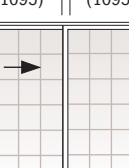
**PS61611L**



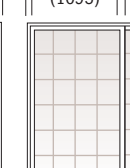
**PS61611R**



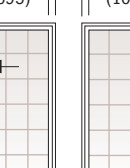
**PS33611S**



**PS81611L**



**PS81611R**

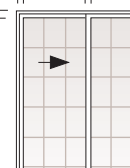


**PS43611S**

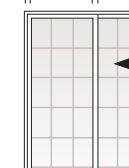
6'-10 3/8" (2092)  
6'-10 7/8" (2105)  
73 7/8" (1876)

Size tables show the number of lights for 6'-11" doors with the Colonial grille pattern.

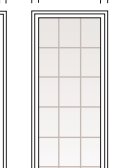
Unit Dimension	6'-0" (1829)	6'-0" (1829)	3'-2 3/8" (975)	8'-0" (2438)	8'-0" (2438)	4'-2 3/8" (1280)
<b>Minimum Rough Opening</b>	6'-0 3/4" (1848)	6'-0 3/4" (1848)	3'-3 1/8" (994)	8'-0 3/4" (2457)	8'-0 3/4" (2457)	4'-3 1/8" (1299)
Unobstructed Glass	31 1/8" (791)   31 1/8" (791)	31 1/8" (791)   31 1/8" (791)	31 1/8" (791)	43 1/8" (1095)   43 1/8" (1095)	43 1/8" (1095)   43 1/8" (1095)	43 1/8" (1095)



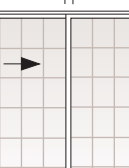
**PS6180L**



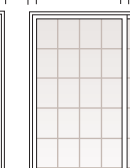
**PS6180R**



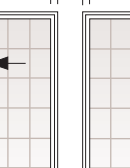
**PS3380S**



**PS8180L**



**PS8180R**



**PS4380S**

7'-11 1/2" (2426)  
8'-0" (2438)  
87" (2210)

Size tables show the number of lights for 8'-0" doors with the Colonial grille pattern.

\* These units are sized to replace problem doors. Rough opening height is 6'-8" on PS5068 and PS51168 sizes. Door operation may be specified as either left- or right-hand as viewed from the outside.

- **Rough opening dimensions may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items.**
- "Unit Dimension" always refers to outside frame to frame dimension.
- Dimensions in parentheses are in millimeters.
- "S" designates a stationary unit which can be used as an individual unit or a sidelight.
- Combinations of door units joined together may require horizontal or vertical reinforcement. This reinforcement should be specified by a professional engineer.
- When ordering, be sure to specify color desired: White, Sandtone or Terratone®